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As described above, preferably the basic angle SA of axis L of a slot or other perforation runs downwardly, from the interior to the exterior of the chamber, most preferably at an angle of 12 degrees from horizontal. The inside pull technique is particularly useful to achieve that, when there is a fin 27, or even when the base flange 26 extends laterally outwardly a large distance. Other angles SA may be used in the invention. Angle SA, as shown, will be such that the downward slope of axis L is greater than zero. Preferably angle SA will be between 6 and 14 degrees.

SUBSITUTE ABSTRACT

A leaching chamber has sidewall perforations which flare inwardly, so that the smallest perforation dimension is on the exterior surface of the sidewall. The basic axes of the perforations run downwardly toward the chamber base, as the axes run from the inside to outside of the chamber. Mold cores having inwardly retracting slides, and which move in complex ways, are used to form the chamber. Thus, perforations are present down near the base flange of the sidewall, even though the base flange has an upwardly extending fin.